

DIESEL & GAS ENGINE RECONDITIONING SPECIALISTS



(02) 6362 3599 | workshop@lovick.com.au

Quality ISO 9001

CURRENT SX ENGINES FOR SALE

VISIT OUR WEBSITE FOR MORE DETAILS ON OUR CURRENT SERVICE EXCHANGE ENGINES FOR SALE OR CONTACT THE WORKSHOP DIRECTLY ON (02) 6362 3599







CAT
c15 980H A8J

235-4692

All engines rebuilt by Lovick's include multiple Engineered Upgrades and Product Improvements (as standard) at no additional cost. These upgrades and improvements allow Lovick's to provide every Engine with an extended warranty, up to 36 months*, and Components 12 months. For more about our quality built Engines, Engineered Upgrades, Product improvements and our extended warranty programs, please contact Lovick Engineering.

CAT

3508B 992G AZX 854G A4W 217-7092 Not shown, but included in the arrangement:

- Air Filters
- Alternator
- Starter motor
- · A/C Pump

"Rebuilding Value Added Engines"

CAT

366-7767

C32 777F JRP/JXP









CAT
c32 d11t ama

341-3157

CAT

CAT C27 D10T RJG 212-2744 CAT

785C APX 3512B 373-9862



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CAT
3516B HD

561-2198

789D SHH

3516B HD 793D FDB 235-0300

CAT

CAT

3516B 789C 2BW 100-8089

With over 60 years industry experience, Lovick Engineering is proud to be one of Australia's longest established diesel and (gas) power generation, engine repair and rebuilding companies. We provide a complete 'one stop'; engineering, machining and engine rebuilding service for all makes of High Horsepower engines used in the; mining, power generation, rail, marine and oil and gas industries. We are a regional based business employing a dynamic team of highly skilled machinists and diesel technicians. Having invested in world-class equipment and machine tools, we are able to provide an extensive range of high quality services, covering all the predominant engine brands, in one shop.

No matter what size your job - if you rely on diesel or gas powered engines - look to Lovicks first.







CAT
C32 D11T GEB

246-5627

C18 24M B9K

370-1706

CAT

CAT

3508B D11R 7PZ 155-5556



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RECONDITIONED SERVICE EXCHANGE (SX) COMPONENTS.

ALL CAMSHAFTS RECONDITIONED BY LOVICKS UNDERGO MULTIPLE INSPECTION PROCESSES IN ORDER FOR EACH CAMSHAFT TO QUALIFY FOR A FULL LIFE SERVICE. OUR INSPECTION PROCEDURES INCLUDE: CHEMICAL CLEANING, SURVEY OF THE ENTIRE CAMSHAFT INCLUDING EACH INDIVIDUAL LOBE, UV CRACK TESTING, ALIGNMENT MEASUREMENT, LOBE MEASUREMENT INCLUDING LOBE PROFILING, HARDNESS TESTING AND SURFACE FINISH

FOLLOWING THESE INSPECTION PROCEDURES, LOVICKS WILL EITHER MICRO POLISH OR RE-PROFILE THE LOBES TO MEET THE OEM SPECIFICATIONS.



CAT 3512B - 785C CAMSHAFT 127-5407. 127-5408



CAT C32 - 777F CAMSHAFT 250-9275, 260-3202

CONTACT FOR INFORMATION

VARIABLE SPEED FAN HUB

163-259







AUX WATER PUMP





CAT C15 / C16 / C18 223-9250L, 263-5055



CYLINDER HEADS UNDERGO MULTIPLE CLEANING AND INSPECTION PROCEDURES INCLUDING: CHEMICAL AND MECHANICAL CLEANING, COMPLETE SURVEY, UV CRACK TESTING AND PRESSURE TESTING. FULL MACHINING OF EACH HEAD INCLUDES: COMBUSTION FACE, MANIFOLD FACES, VALVE SEATS AND ROCKER SHAFT TUNNEL (C-SERIES). EACH HEAD IS FITTED WITH NEW PARTS INCLUDING: INLET AND EXHAUST VALVES, VALVE GUIDES, SEAT INSERTS, SPRINGS AND ROTATORS, VALVE COLLETS, VALVE STEM SEALS, INJECTOR TUBES AND SEALS INCLUDING CAM BEARINGS (C-SERIES). CONTACT FOR INFORMATION



CAT C27 / C32 359-0936L, 396-8375L

AND TESTING PROCEDURES. THESE INCLUDE: CHEMICAL CLEANING, COMPLETE SURVEY OF THE ENTIRE BLOCK INCLUDING ALL MACHINED AREAS, UV CRACK TESTING OF THE ENTIRE BLOCK.

MACHINING IS UNDERTAKEN ON AN 'AS REQUIRED' BASIS AND TO ENSURE THAT EVERY LOVICK BLOCK MEETS AND/OR EXCEEDS THE OEM SPECIFICATIONS. STAINLESS STEEL WATER SEAL INSERTS ARE A STANDARD

FITMENT. UPPER AND LOWER LINER BORE INSERTS (WHERE FITTED) ARE

STAINLESS STEEL.

CAT 3512 115-5154. 353-3970 CONTACT FOR INFORMATION CAT 3508 115-3503. 353-3969 CAT 3516 115-5160, 353-3971

CAT C27 / C32 230-7181, 348-9904



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ALL LOVICKS CRANKSHAFTS UNDERGO MULTIPLE INSPECTIONS AND TESTING PROCEDURES. THESE INCLUDE: CHEMICAL CLEANING, COMPLETE SURVEY OF THE ENTIRE CRANKSHAFT, UV CRACK TESTING, ALIGNMENT AND HARDNESS TESTING.

FOLLOWING THE COMPLETION OF THE INSPECTION PROCEDURES, EACH CRANKSHAFT IS EITHER, MICRO POLISHED OR PRECISION GROUND TO THE OEM SPECIFICATIONS.

ALL LOVICK CRANKSHAFTS INCLUDE DYNAMIC BALANCING TO A

TOLERANCE OF <3.5G/M.
***NOTE - ALL 3516 CRANKSHAFTS INCLUDE THE UPDATED #16 CREWCUT

COUNTERWEIGHT 448-8941.

ALL 3500 SERIES CRANSHAFTS INCLUDE NEW COUNTERWEIGHT BOLTS.

EACH CRANKSHAFT IS SUPPLIED WITH MULTIPLE REPORTS, INCLUDING: FINAL MEASUREMENT, SURFACE FINISH AND DYNAMIC BALANCE.



CONTACT FOR INFORMATION

CAT C32	CAT 3516B ***
384-9908	448-8940
CAT C18	CAT 3516B HD ***
468-5119	506-1982
468-5119 CAT C15	506-1982 CAT C27

LOVKK

● SAI GLOBAL



128-6786

ALL LOVICKS SX CONRODS UNDERGO MULTIPLE INSPECTION AND TESTING PROCEDURES. THESE INCLUDE - CHEMICAL CLEANING, COMPLETE SURVEY OF THE ENTIRE CONROD, OVERALL UV CRACK TESTING AND ALIGNMENT TESTING. MACHINING PROCEDURES INCLUDE: CLOSE AND MACHINE BIGEND TUNNELS TO THE STD ID SPECIFICATION, FITTING AND FINISH BORING OF NEW ROD BUSHES, PROOF (PRESSURE) TESTING OF THE ROD BUSH. NEW ROD BOLTS ARE SUPPLIED WITH EACH SX CONROD.

LOVICKS CAN PROVIDE SERVICED CONRODS IN 'BALANCE MATCHED' SETS.









Lovick Diesel Engineering's Turbo Charger Reconditioning Department, is fully equipped to

ge of service exchange turbo chargers to suit all models of Caterpillar C-series and 3500 engine. Cummins OSK and MTU 4000.





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LOVICK HEAVY DUTY CRANKSHAFT BEARINGS SUIT:

Cat 3500 including 3500 HD Cat C-Series (C27 / C32) Cummins QSK (38 / 50, 45 / 60)





Lovicks Heavy Duty crankshaft bearings are manufactured in Europe to provide increased bearing service life. This is achieved by using highly specialised manufacturing techniques and materials that improves resistance to each of the 5 primary factors that influence the normal service life of crankshaft bearings:

- Reduced Start-up friction Lovicks HD bearings are manufactured with specific tribology, thin film
 coatings that significantly lower the coefficient of friction. This is particularly beneficial at each start-up cycle,
 where the crank bearings are subjected to both Boundary and Mixed lubrication phases, prior to reaching full
 Hydrodynamic oil pressure.
- 2. Higher Wear Resistance Micro contamination is the primary cause of wear (>5.0 μm) Lovicks HD bearings are manufactured with an amorphous and extremely dense coating, which has a far higher resistance to wear. Our HD bearings also include a Polymer top coat, which provides 'break-in' protection and is an aid towards controlling contamination.
- 3. **Higher Resistance to Cavitation Damage** Lovicks HD bearings have a higher micro hardness combined with an amorphous running layer. Both characteristics provide a far higher resistance to cavitation damage.
- 4. Increased Fatigue Resistance Lovicks HD bearings have a far higher Specific Load Specification, which makes our bearings significantly stronger and capable of dealing with extreme bearing loads. Lovick HD bearing 115 MPa. Typical OE bearings approx. 55 MPA).
- 5. Increased Short and Long Term Temperature Durability Lovicks HD bearings are designed to withstand higher operating temperatures, with lower oil viscosities. As the engine torque requirement increases, so does the Specific Load placed upon the crankshaft bearings. The increased bearing load elevates the bearing operating temperature, which in-turn increases the oil operating temperature, resulting in lower oil viscosity.

